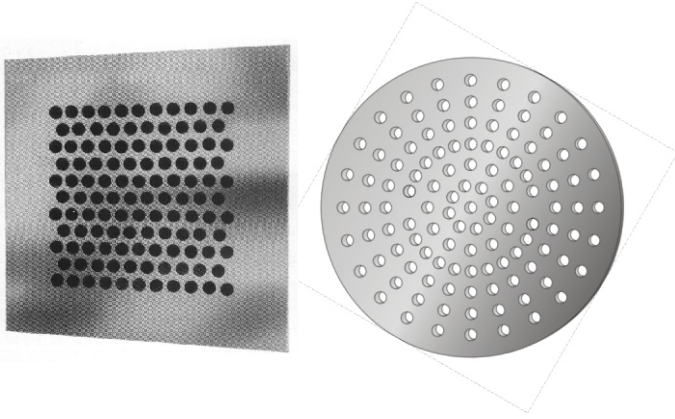


SECURITY GRILLES

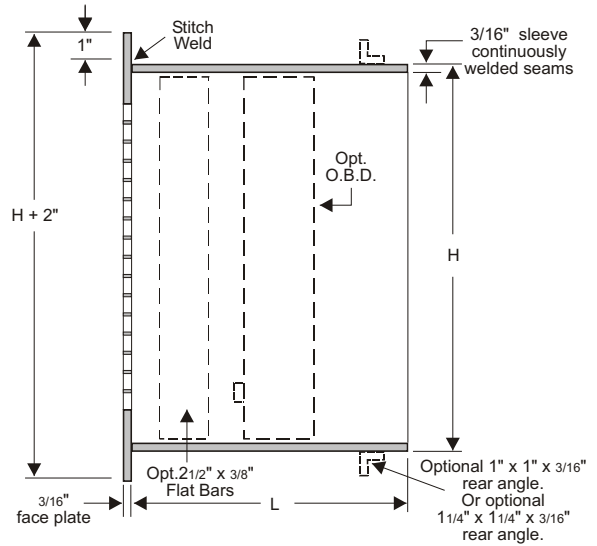
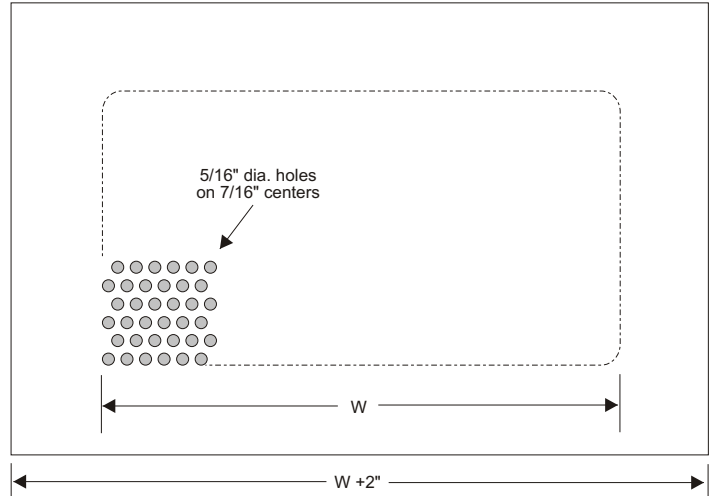
SEC-9 Maximum Security Grilles



The SEC-9 maximum security grille is offered constructed of materials ranging from 14 gauge up to 3/16" steel, aluminum and stainless steel. Security grilles are perforated with staggered 5/16" diameter holes on 7/16" centers. Grilles can be furnished in round, square and rectangular faces, and can be supplied as face only or with sleeves in various depths to accommodate wall and ceiling constructions. Security bars, woven wire mesh, deflection grilles, opposed blade dampers and back up angles can be added based on application specifications. Factory primed gray or white.

STANDARD STEEL CONSTRUCTION

- A. Standard face plate 3/16" steel perforated with staggered 5/16" diameter holes on 7/16" centers. Construction per ASTM and ANSI standards. Standard 1" face flange.
Options: Other flange dimensions.
- B. Standard sleeve of 3/16" steel with continuously welded seams and welded to face plate. Length as required.
Options:
 1. 2 1/2" x 3/8" flat bars welded on 4" centers to sleeve.
 2. 1" dia. bars welded to sleeve on 6" centers each way and welded at all crossings.
 3. Face plate and sleeve 14 ga., 12 ga., 10 ga. steel.
- C. Standard rear angle 1" x 1" x 3/16" steel completely assembled for field welding or 1 1/4" x 1 1/4" x 3/16" steel completely assembled for bolting to sleeve
Options: All other angle sizes and gauges.
- D. Standard prime coat.
Options:
 1. Finish coat of paint as specified.
 2. Rust inhibiting paint for wet areas.
- E. SEC-9A all aluminum construction of same gauges as steel for shower or other wet areas. Rated for minimum security only.
- F. SEC-9SS all stainless steel construction, 10 ga. for shower or other wet areas.



CUSTOMER ORDER NO. --							
JOB --							
ARCHITECT --							
CUSTOMER --							
QTY	DUCT SIZE (W x H)	DAMPER (Y/N)	MATERIAL	GAUGE	SLEEVE LENGTH	FINISH	TAG